



ENVIRONMENTAL PRODUCT DECLARATION

IN ACCORDANCE WITH EN 15804+A2 & ISO 14025

SAND

from

ZAKŁADY PRODUKCJI KRUSZYW RUPIŃSCY SPÓŁKA JAWNA

Programme operator: The Building Information Foundation RTS sr

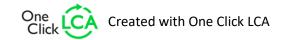
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An EPD should provide current information and may be updated if conditions change. The stated validity is therefore subject to the continued registration and publication at www.environdec.com.







GENERAL INFORMATION

MANUFACTURER INFORMATION

Manufacturer	Zakłady Produkcji Kruszyw Rupińscy Spółka Jawna
Address	ZG Żyrwiny, Żyrwiny, Suwałki, Poland
Contact details	biuro@zpkszumowo.pl
Website	https://zpkszumowo.pl/

PRODUCT IDENTIFICATION

Product name	Sand
Place(s) of production	ZG Żyrwiny, Żyrwiny, Suwałki, Poland
CPC code	15310 – Natural sands

The manufacturer has the sole ownership, liability, and responsibility for the EPD. EPDs within the same product category but registered in different EPD programmes may not be comparable. For two EPDs to be comparable, they must be based on the same PCR (including the same version number) or be based on fully-aligned PCRs or versions of PCRs; cover products with identical functions, technical performances and use (e.g. identical declared/functional units); have equivalent system boundaries and descriptions of data; apply equivalent data quality requirements, methods of data collection, and allocation methods; apply identical cut-off rules and impact assessment methods (including the same version of characterisation factors); have equivalent content declarations; and be valid at the time of comparison.

EPD INFORMATION

EPD program operator	The Building Information Foundation RTS sr
EPD standards	This EPD is in accordance with EN 15804+A2 and ISO 14025 standards.
Product category rules	The CEN standard EN 15804 serves as the core PCR. In addition, the RTS PCR (English version, 26.8.2020) is used.
EPD author	Urtė Valdavičė and Sigita Židonienė, UAB Vesta Consulting
EPD verification	Independent verification of this EPD and data, according to ISO 14025: ☐ Internal verification ☐ External verification
Verification date	according to ISO 14025:
	according to ISO 14025:
Verification date	according to ISO 14025: ☐ Internal verification ☐ External verification
Verification date EPD verifier	according to ISO 14025: ☐ Internal verification ☒ External verification Mari Kirss, Rangi Maja OÜ
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Jukka Seppänen

RTS EPD Committee Secretary

Laura Apilo

Managing Director







PRODUCT INFORMATION

PRODUCT DESCRIPTION

This study covers non-sorted natural aggregates of post-glacial origin, excavated from quarry ZG Żyrwiny, Żyrwiny, Suwałki, Poland.

TECHNICAL SPECIFICATIONS

The product does not have specific technical specifications or characteristics, as the study is limited to the excavation of aggregates and loading the product onto trucks for transportation. The analysis of the product's technical characteristics is conducted by the customer.

PRODUCT APPLICATION

Aggregates can be used for different purposes, however sand included in this study is mostly used in projects involving the construction of road embankments.

PRODUCT STANDARDS

The product does not adhere to any specific standards, as compliance is not necessary, since the non-sorted sand is excavated from the quarry, loaded into trucks and transported to customers for further use.

ADDITIONAL TECHNICAL INFORMATION

Further information can be found at https://zpkszumowo.pl/

ABOUT MANUFACTURER

The company Zakłady Produkcji Kruszyw Rupińscy Spółka Jawna was established in 1995 in Poland. The basic scope of the company's activity is the extraction, production and sale of natural aggregates, which are used in production of concrete, prefabricated elements, production of mineral-asphalt mixtures and in the implementation of infrastructure investments, mainly road construction/reconstruction. Through its subsidiaries, the

company is dynamically developing in the market of concrete production, precast concrete products and road construction services.

PRODUCT RAW MATERIAL COMPOSITION

Product and	Weig	ht, kg	Post- consumer	Biogenic material,	Biogenic material,	
Packaging Material	Product 1	Product 2	material, weight-%	weight-%	kg C/DU	
Gravel and sand	1000	1000	0	0	0	

PRODUCT RAW MATERIAL MAIN COMPOSITION

Raw material category	Amount, mass- %	Material origin
Metals	0	-
Minerals	100	PL
Fossil materials	0	-
Bio-based materials	0	-

SUBSTANCES, REACH - VERY HIGH CONCERN

The product does not contain any REACH SVHC substances in amounts greater than 0,1 % (1000 ppm).

BIOGENIC CARBON CONTENT

The product and do not have biogenic carbon content.







PRODUCT LIFE-CYCLE

MANUFACTURING AND PACKAGING (A1-A3)

A1: This module considers the extraction and processing of raw materials.

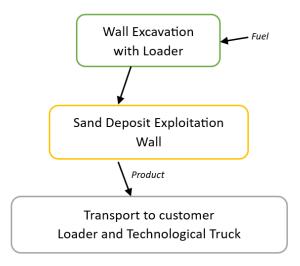
A2: The raw materials are transported to the production site. In this case the model includes transportation by wheel loaders or conveyor belts.

A3: This module includes the manufacture of products. It has considered all the energy consumption needed for production processes.

MANUFACTURING PROCESS

The manufacturing process of the Product begins with excavation, where wheel loaders and excavators are utilized to extract materials from the site. Once the materials are excavated, they are loaded into trucks and transported to customers for further use

MANUFACTURING PROCESS



TRANSPORT AND INSTALLATION (A4-A5)

This EPD does not cover the transport and installation stage. The GWP (global warming potential) of A4 stage is less than 20% of the GWP of modules A1–A3 and less than 1000 km, so it is not mandatory to declare.

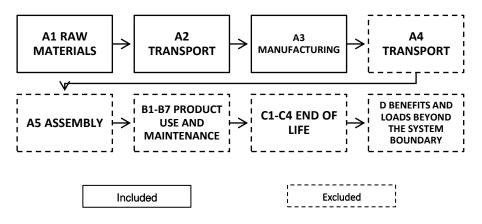
PRODUCT USE AND MAINTENANCE (B1-B7)

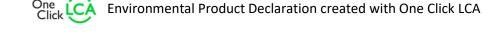
This EPD does not cover the use phase. Air, soil, and water impacts during the use phase have not been studied.

PRODUCT END OF LIFE (C1-C4, D)

This EPD does not cover the end of life phase. Examples of end of life procedures could be found in EPD for precast concrete elements where non-sorted natural aggregates are used as raw materials.

PROCESS DIAGRAM









LIFE-CYCLE ASSESSMENT

LIFE-CYCLE ASSESSMENT INFORMATION

Period for data 2023

DECLARED AND FUNCTIONAL UNIT

Declared unit	1 tonne of product
Mass per declared unit	1000 kg

SYSTEM BOUNDARY

This EPD covers the cradle to gate scope with following modules: A1 (Raw material supply), A2 (Transport), and A3 (Manufacturing). No modules C1 (Deconstruction), C2 (Transport at end-of-life), C3 (Waste processing), C4 (Disposal) and D - benefits and loads beyond the system boundary are declared as product falls under exemption of 5.2 statement of EN 15804.

	rodu stage		Asse sta	mbly ige			U	Use stage End of life stage			Beyond the system boundaries							
A 1	A 2	A 3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	C3	C4	D	D	D
х	х	х	MN D	MN D	MN D	MN D	MN D	MN D	MN D	MN D	MN D	MN D	MN D	MN D	MN D	MN D	MN D	MN D
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstr./demol.	Transport	Waste processing	Disposal	Reuse	Recovery	Recycling

Modules not declared = MND. Modules not relevant = MNR.

CUT-OFF CRITERIA

The study does not exclude any modules or processes which are stated mandatory in the EN 15804:2012+A2:2019 and the applied PCR. The study does not exclude any hazardous materials or substances. The study includes all major raw material and energy consumption. All inputs and outputs of the unit processes, for which data is available for, are included in the calculation. There is no neglected unit process more than 1% of total mass or energy flows. The module specific total neglected input and output flows also do not exceed 5% of energy usage or mass.

ALLOCATION, ESTIMATES AND ASSUMPTIONS

Allocation is required if some material, energy, and waste data cannot be measured separately for the product under investigation.

In this study, as per EN 15804, allocation is conducted in the following order;

- 1. Allocation should be avoided.
- 2. Allocation should be based on physical properties (e.g. mass, volume) when the difference in revenue is small.
- 3. Allocation should be based on economic values.

The allocations in the Ecoinvent 3.8 datasets used in this study follow the Ecoinvent system model 'Allocation, cut-off, EN15804'.







ENVIRONMENTAL IMPACT DATA

The estimated impact results are only relative statements, which do not indicate the endpoints of the impact categories, exceeding threshold values, safety margins and/or risks.

CORE ENVIRONMENTAL IMPACT INDICATORS - EN 15804+A2, PEF

Impact category	Unit	A1-A3
GWP – total ¹⁾	kg CO₂e	2,71E-01
GWP – fossil	kg CO₂e	2,71E-01
GWP – biogenic	kg CO₂e	0,00E+00
GWP – LULUC	kg CO₂e	2,70E-05
Ozone depletion pot.	kg CFC-11e	5,80E-08
Acidification potential	mol H⁺e	2,82E-03
EP-freshwater ²⁾	kg Pe	8,98E-07
EP-marine	kg Ne	1,25E-03
EP-terrestrial	mol Ne	1,37E-02
POCP ("smog") ³⁾	kg NMVOCe	3,76E-03
ADP-minerals & metals ⁴⁾	kg Sbe	1,37E-07
ADP-fossil resources	MJ	3,65E+00
Water use ⁵⁾	m³e depr.	9,81E-03

1) GWP = Global Warming Potential; 2) EP = Eutrophication potential. Required characterisation method and data are in kg P-eq. Multiply by 3,07 to get PO4e; 3) POCP = Photochemical ozone formation; 4) ADP = Abiotic depletion potential; 5) EN 15804+A2 disclaimer for Abiotic depletion and Water use and optional indicators except Particulate matter and Ionizing radiation, human health. The results of these environmental impact indicators shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.







ADDITIONAL (OPTIONAL) ENVIRONMENTAL IMPACT INDICATORS - EN 15804+A2, PEF

Impact category	Unit	A1-A3
Particulate matter	Incidence	7,55E-08
Ionizing radiation ⁶⁾	kBq U235e	1,68E-02
Ecotoxicity (freshwater)	CTUe	2,19E+00
Human toxicity, cancer	CTUh	8,41E-11
Human tox. non-cancer	CTUh	1,59E-09
SQP ⁷⁾	-	4,74E-01

⁶⁾ EN 15804+A2 disclaimer for Ionizing radiation, human health. This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator; 7) SQP = Land use related impacts/soil quality.

USE OF NATURAL RESOURCES

Impact category	Unit	A1-A3
Renew. PER as energy ⁸⁾	МЈ	2,09E-02
Renew. PER as material	MJ	0,00E+00
Total use of renew. PER	MJ	2,09E-02
Non-re. PER as energy	MJ	3,65E+00
Non-re. PER as material	MJ	0,00E+00
Total use of non-re. PER	MJ	3,65E+00
Secondary materials	kg	1,43E-03
Renew. secondary fuels	MJ	4,67E-06
Non-ren. secondary fuels	MJ	0,00E+00
Use of net fresh water	m³	2,22E-04

⁸⁾ PER abbreviation stands for primary energy resources







Impact category	Unit	A1-A3
Hazardous waste	kg	4,88E-03
Non-hazardous waste	kg	3,43E-02
Radioactive waste	kg	2,57E-05

END OF LIFE – OUTPUT FLOWS

Impact category	Unit	A1-A3
Components for re-use	kg	0,00E+00
Materials for recycling	kg	0,00E+00
Materials for energy rec	kg	0,00E+00
Exported energy	MJ	0,00E+00

KEY INFORMATION TABLE (RTS) – KEY INFORMATION PER KG OF PRODUCT

Impact category	Unit	A1-A3
GWP – total	kg CO₂e	2,71E-04
ADP-minerals & metals	kg Sbe	1,35E-10
ADP-fossil	MJ	3,65E-03
Water use	m³e depr.	9,81E-06
Secondary materials	kg	1,43E-06
Biog. C in product ⁹⁾	kg C	0,00E+00
Biog. C in packaging	kg C	0,00E+00

⁹⁾ Biog. C in product = Biogenic carbon content in product







Fuel scenario documentation

Scenario parameter	Comment	Data source	Value, kg CO _{2e} / kWh
Diesel, burned in building machine	Used for excavation	Ecoinvent 3.8 Year 2021	0.0919

BIBLIOGRAPHY

ISO 14025:2010 Environmental labels and declarations — Type III environmental declarations. Principles and procedures.

ISO 14040:2006 Environmental management. Life cycle assessment. Principles and frameworks.

ISO 14044:2006 Environmental management. Life cycle assessment. Requirements and guidelines.

Ecoinvent database v3.8 (2021) and One Click LCA database.

EN 15804:2012+A2:2019 Sustainability in construction works – Environmental product declarations – Core rules for the product category of construction products.

Ecoinvent database v3.8 (2021) and One Click LCA database.

RTS PCR (English version, 26.8.2020)

EPD AUTHOR AND CONTRIBUTORS

Manufacturer	Zakłady Produkcji Kruszyw Rupińscy Spółka Jawna	
EPD author	Urtė Valdavičė and Sigita Židonienė, UAB Vesta Consulting	
EPD verifier	Mari Kirss, Rangi Maja OÜ	
EPD program operator	The Building Information Foundation RTS sr	
Background data	This EPD is based on Zakłady Produkcji Kruszyw Rupińscy Spółka Jawna LCA background report, Ecoinvent 3.8 (Allocation, cut-off, EN15804) and One Click LCA databases.	
LCA software	The LCA and EPD have been created using One Click LCA tool. EF 3.0	



